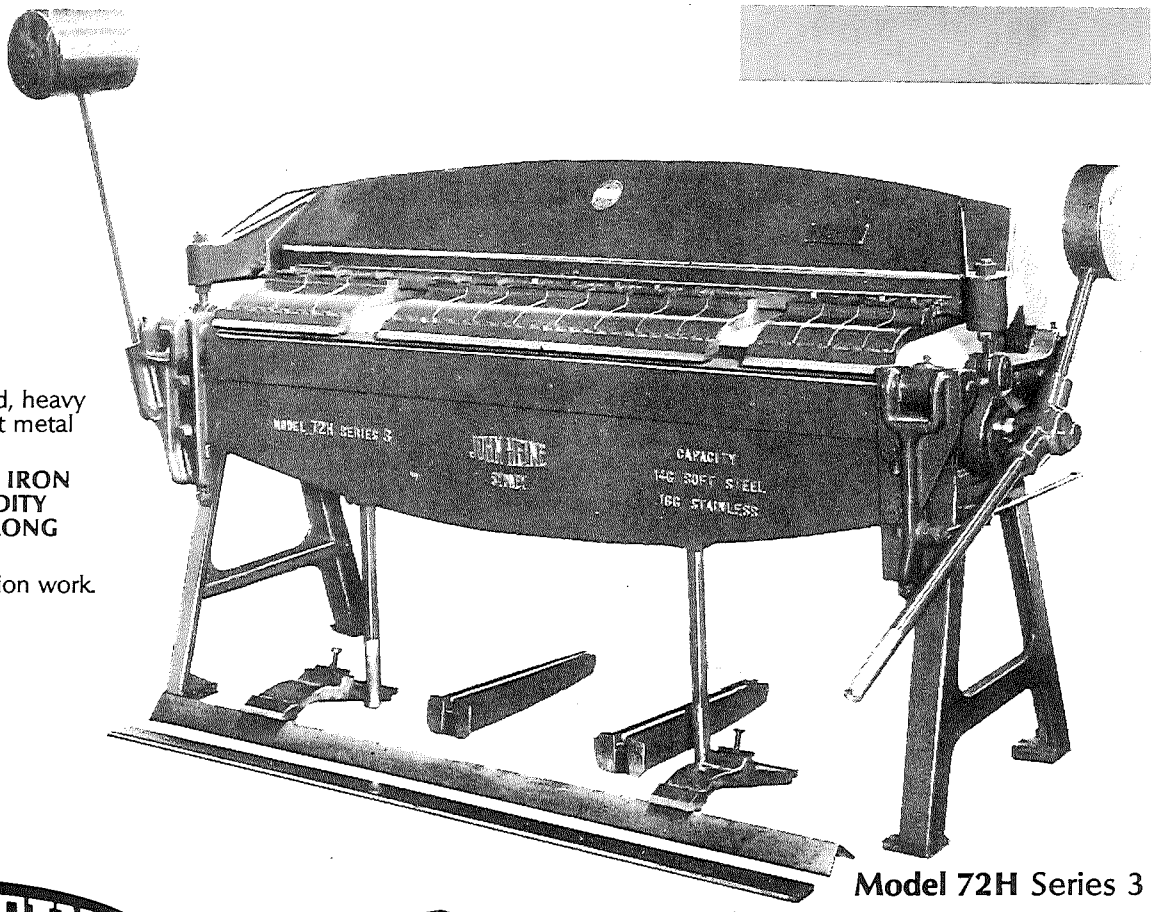
Pan Brakes



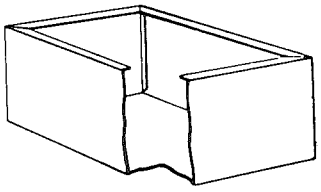
Model 72H Series 3

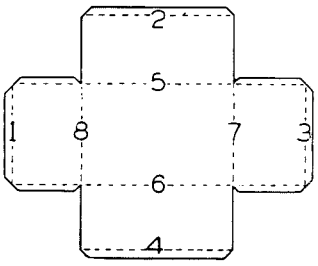
High quality, manually operated, heavy duty machines for folding sheet metal boxes, trays, shelving, etc.

WELL DESIGNED HIGH DUTY IRON COMPONENTS ENSURE RIGIDITY AND A CONSISTENT BEND ALONG THE FULL LENGTH.

Suitable for jobbing or production work.

JOHN HEINE EST. 1886





Width of Clamping Fingers

71H Series 2 — 70, 75, 80, 90, 95, 100 (2), 110, 115, 120, 130, 140
72H Series 3 — 70, 75, 80, 90, 95, 100 (2), 110 (2), 115 (2), 120 (2), 130 (2), 140 (2)
73H Series 1 — 70, 75, 80, 90, 95, 100 (2), 110 (3), 115 (3), 120 (3), 130 (3), 140 (3)

OPTIONS: Air or hydraulic operation.

Standard features:

- Balanced clamping beam and bending flap for easier operation.
- Adjustable stop for repetition work.
- Back gauge and extension brackets.
- Wide and narrow bending bars — narrow bar suitable for return bends down to 13 mm wide.
- Adjustable bending flap.
- Heavy duty clamping fingers. Wide range of widths each with a replaceable toe steel. Fingers are located against an accurately machined face on the clamping beam and positioned by means of a single clamping screw. Fingers are easy to remove or relocate.

SPECIFICATIONS	71H Series 2	72H Series 3	73H Series 1
Maximum length will bend	1225	1840	2455
Maximum thickness at full length			
— soft steel	2.0	2.0	1.6
— aluminium	4.0	4.0	3.2
— 302 stainless	1.6	1.6	1.2
Maximum depth of box or pan	200	200	200
Lift of clamping beam	50	50	50
Weight — kg	661	1271	1678
Shipping measurement — cubic metre	2.5	2.9	3.6